

HIGH PRESSURE COLD SPRAY PROCESS INTEGRATION INTO A THERMAL SPRAY JOB SHOP

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ASB INDUSTRIES-SINCE 1946

SURFACING TECHNOLOGIES & MACHINING

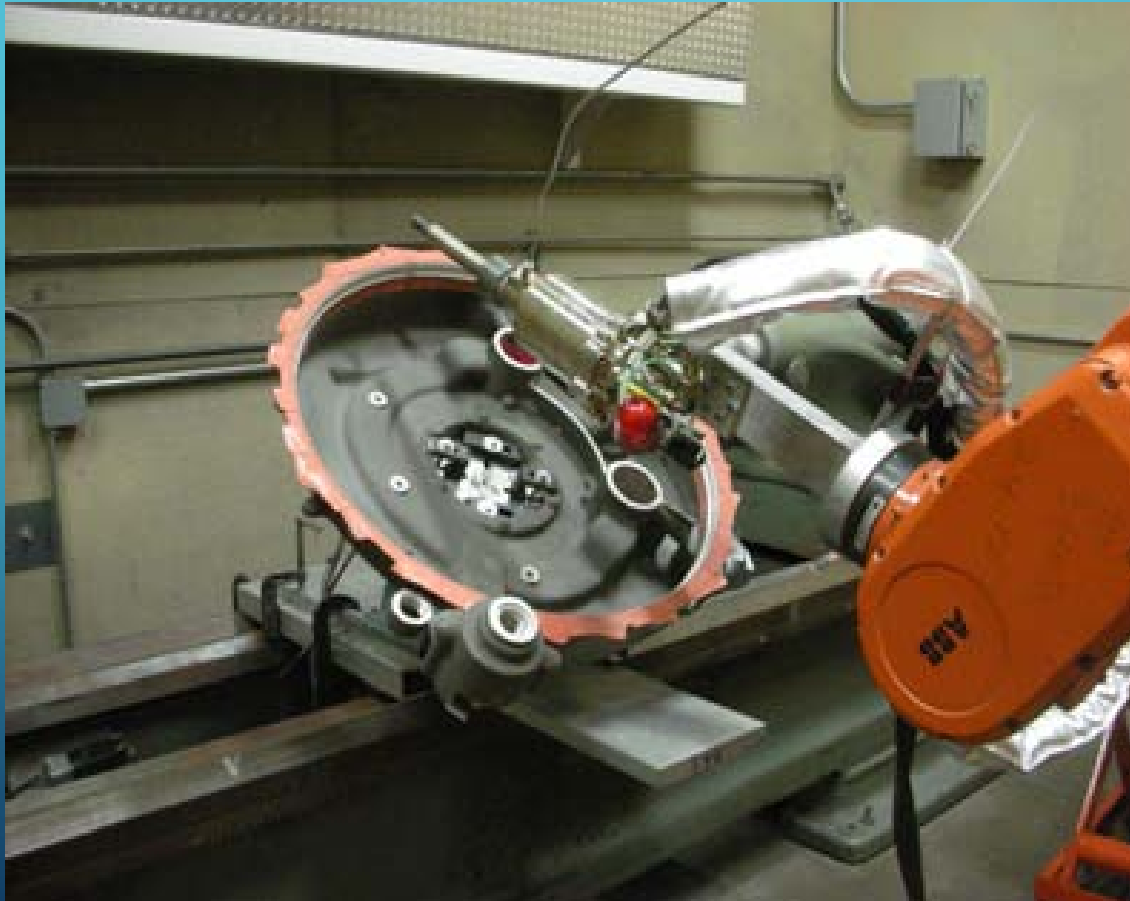
- Job Shop Focus on Thermal Spray and Machining/Grinding
 - Cold Spray involvement beginning in 1991
 - Many Relationships around the Globe
 - High Pressure Cold Spray Applications
 - Research & Development and Applications
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SURFACING TECHNOLOGIES AND MACHINING



ALUMINUM ON MAGNESIUM

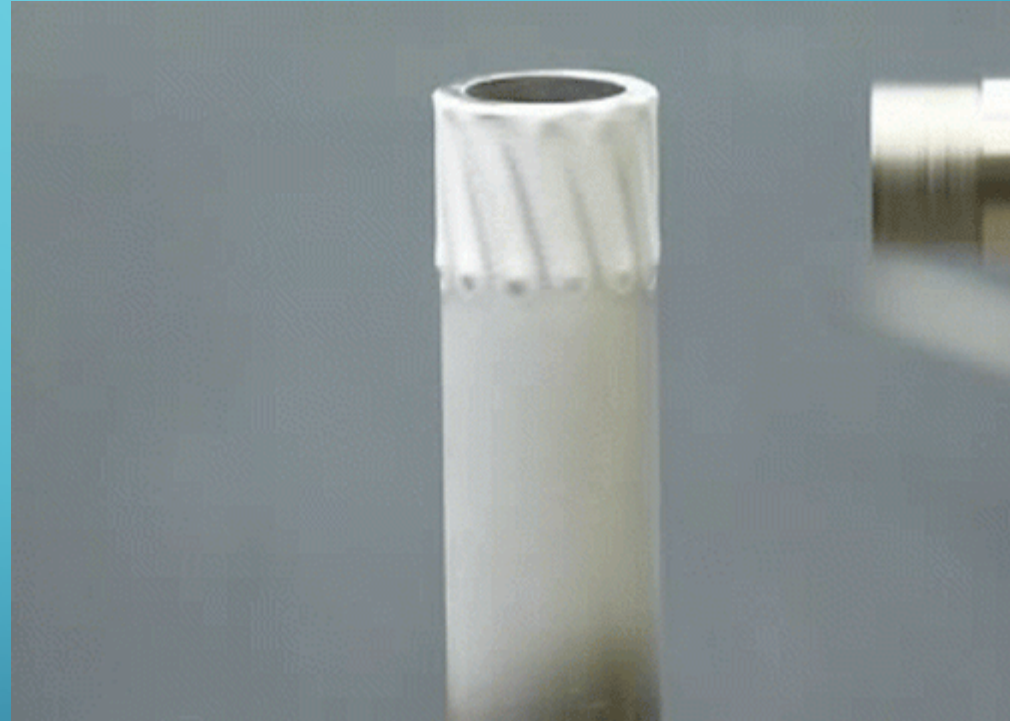
FAA REPAIR STATION 4SBR037C



ADDITIVE MANUFACTURING

Shown is the ASB 2000-2 Portable Cold
Spray System

- *ASB has multiple R&D Projects from early years of Cold Spray*
- *“Hundreds” of NDA’s*



HIGH TEMPERATURE CAST MOLD PLATE EROSION & CORROSION WEAR



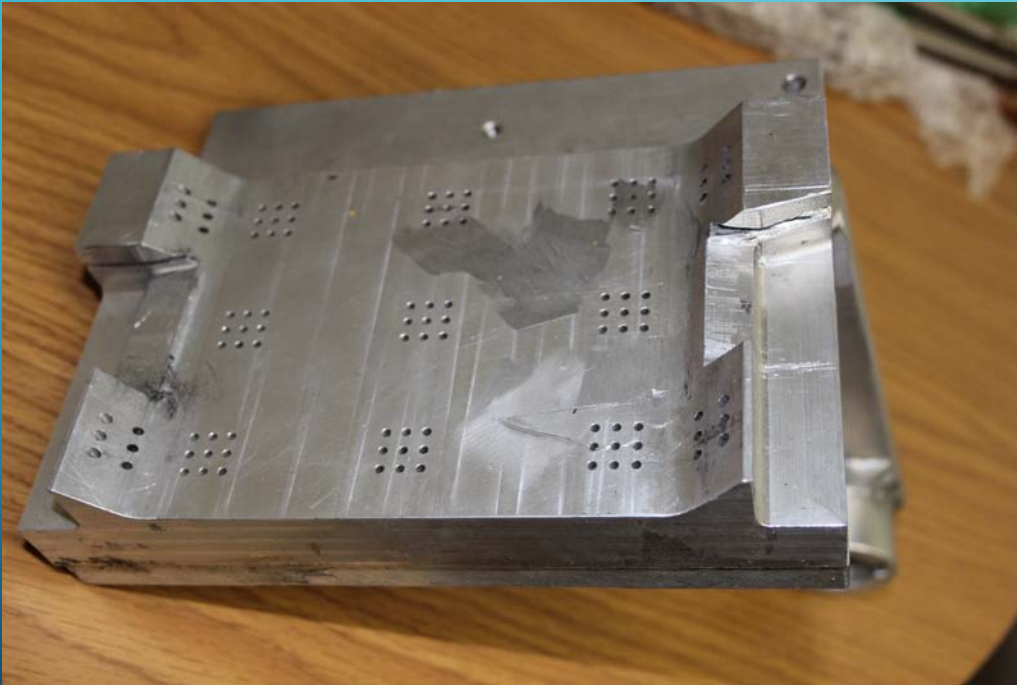
AIRCRAFT DOOR REFURBISHMENT

PURE ALUMINUM REPAIR AFTER WELDING



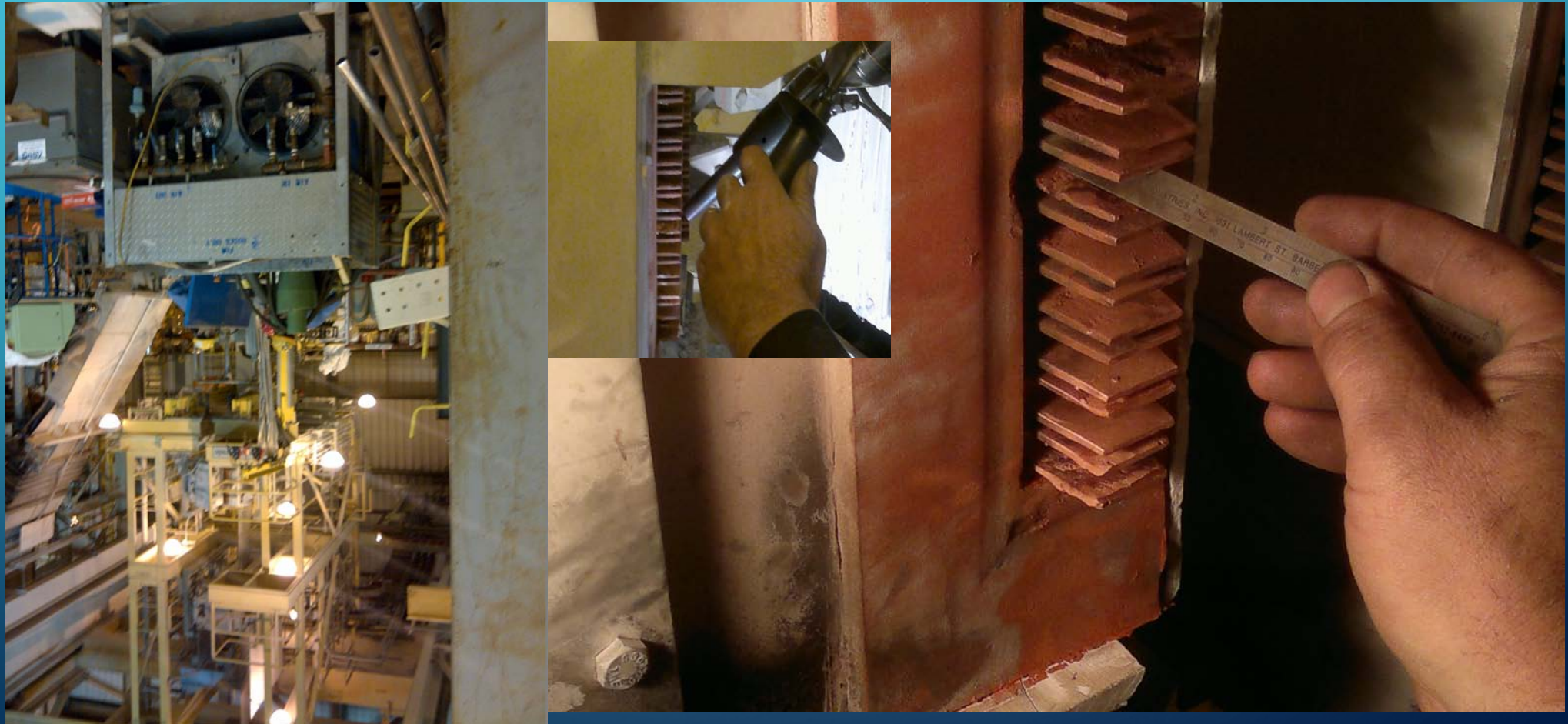
COIL STRAPPING EQUIPMENT

ALUMINUM REPAIR AND HVOF CARBIDE WITH HAND POLISHING



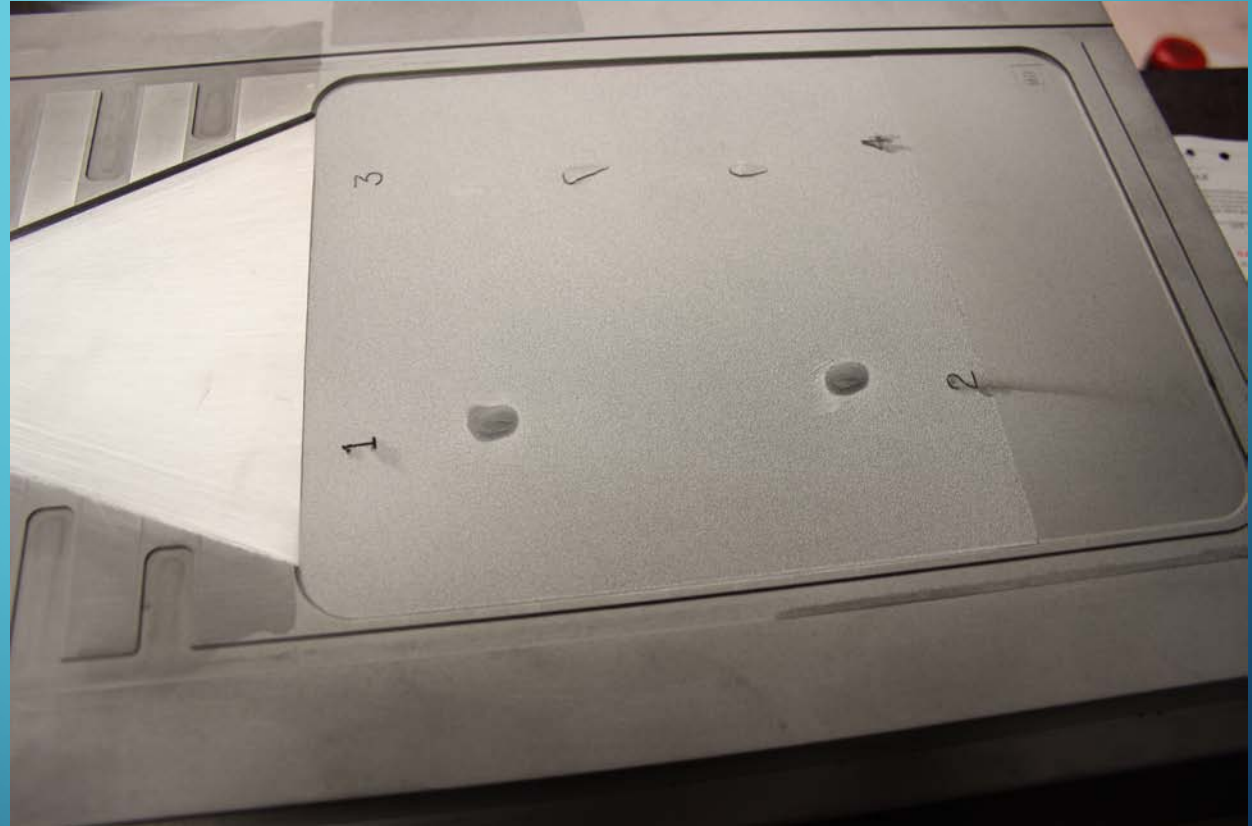
ON-SITE REPAIR OF BUS BAR

ARC EROSION REPAIR



ALUMINUM QC10 MOLD REPAIR

- Hand Held System for Mold Shop
- No Preheating prior to spraying
- Pure Aluminum using the High Pressure Process allows part longevity during retexturing process



COLD SPRAY JOB SHOP CAPABILITIES



NITROGEN & HELIUM CAPABILITIES



2000-2 PORTABLE HIGH PRESSURE POWDER FEEDER AND CONTROL UNIT



HIGH PRESSURE PORTABILITY IN THE FIELD



IMPACT INNOVATIONS 5/11 SYSTEM



HIGH PRESSURE COLD SPRAY: PRINCIPLES AND APPLICATIONS

- Science and Applications
- High Pressure Cold Spray Focus

New Publication By ASM International with Co-Editors:

Dr. J. Karthikeyan and Mr. Charles M Kay

Expected Publication by end of 2015



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